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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/709,719	05/25/2004	Ming Tang	13114-US-PA	3718
	90 12/19/2006 INTELLECTUAL PRO	EXAMINER		
7 FLOOR-1, NO	). 100	WEISS, HOWARD		
ROOSEVELT ROAD, SECTION 2 TAIPEI, 100			'ART UNIT	PAPER NUMBER
TAIWAN		2814		
SHORTENED STATUTORY	PERIOD OF RESPONSE	MAIL DATE	DELIVERY MODE	
3 MONTHS 12/19/		12/19/2006	PAPER	

Please find below and/or attached an Office communication concerning this application or proceeding.

If NO period for reply is specified above, the maximum statutory period will apply and will expire 6 MONTHS from the mailing date of this communication.

•		Application No.	Applicant(s)			
Office Action Summary		10/709,719	TANG, MING			
		Examiner	Art Unit			
··-		Howard Weiss	2814			
Period fo	The MAILING DATE of this communication apports Reply	ears on the cover sheet with the c	orrespondence address			
WHIC - Exte after - If NC - Failu Any	ORTENED STATUTORY PERIOD FOR REPLY CHEVER IS LONGER, FROM THE MAILING DANS IN IT IS A SIX (6) MONTHS from the mailing date of this communication. O period for reply is specified above, the maximum statutory period we are to reply within the set or extended period for reply will, by statute, reply received by the Office later than three months after the mailing ed patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tin will apply and will expire SIX (6) MONTHS from to cause the application to become ABANDONE	N. nely filed the mailing date of this communication. ED (35 U.S.C. § 133).			
Status		·				
1) 🖂	Responsive to communication(s) filed on 27 Oc	ctober 2006.				
2a)⊠	This action is <b>FINAL</b> . 2b) ☐ This action is non-final.					
3)	3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is					
	closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.					
Dispositi	ion of Claims					
4) 🖂	Claim(s) 34-36 and 38-53 is/are pending in the	application.				
•	4a) Of the above claim(s) is/are withdrawn from consideration.					
	Claim(s) is/are allowed.					
6)⊠	6)⊠ Claim(s) <u>34-36 and 38-53</u> is/are rejected.					
7)	Claim(s) is/are objected to.					
8)	Claim(s) are subject to restriction and/or	r election requirement.	•			
Applicati	ion Papers					
9)⊠	The specification is objected to by the Examiner	r.				
10) ☐ The drawing(s) filed on is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.						
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).						
11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.						
Priority ι	ınder 35 U.S.C. § 119					
12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of:						
	1. Certified copies of the priority documents have been received.					
	2. Certified copies of the priority documents have been received in Application No					
	3. Copies of the certified copies of the prior		ed in this National Stage			
* (	application from the International Bureau (PCT Rule 17.2(a)).					
* See the attached detailed Office action for a list of the certified copies not received.						
Attachmen	it(s)					
1) Notice of References Cited (PTO-892)  4) Interview Summary (PTO-413)						
	ce of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Mail Da 5) Notice of Informal F	<del></del>			
3) Information Disclosure Statement(s) (PTO/SB/08)  Paper No(s)/Mail Date  6) Other:						

Attorney's Docket Number: 13114-US-PA

Filing Date: 5/25/2004

Continuing Data: RCE established 6/22/2006

Claimed Foreign Priority Date: none

Applicant(s): Tang

**Examiner: Howard Weiss** 

## Claim Objections

1. The amendment to the claims filed on 10/27/2006 does not comply with the requirements of 37 CFR 1.121(c) because deleted text is not shown. Amendments to the claims filed on or after July 30, 2003 must comply with 37 CFR 1.121(c) which states, in part: "...The text of any deleted matter must be shown by strike-through except that double brackets placed before and after the deleted characters may be used to show deletion of five or fewer consecutive characters. The text of any deleted subject matter must be shown by being placed within double brackets if strike-through cannot be easily perceived... "Also see MEPM 714 II.C(B)

Since the reply filed on 10/27/2006 appears to be *bona fide*, the claims as submitted have been entered into the case file and the following Office Action is based upon this version of the pending claims.

# Claim Rejections - 35 USC § 102

- 2. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:
  - A person shall be entitled to a patent unless -
  - (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 3. Claims 34 to 36, 38, 43, 46 to 49, 52 and 53 are rejected under 35 U.S.C. 102(b) as being anticipated by Kim et al. (U.S. Patent No. 5,252,845).

Kim et al. show all aspects of the instant invention (e.g. Figures 2 to 4) including:

- forming a deep trench capacitor in a substrate 1
- be defining an active area with an isolation area and a semiconductor pillar (that part of the substrate between sidewall spacer 6) formed exclusively from said substrate and having four sidewalls and a top surface
- forming a buried strap 13 via out-diffusion of dopants from inner electrode 9 and in a lower portion of said pillar
- ▶ filling with insulating material 6 and removing said insulating material to expose the sidewalls of said pillar as claimed (see Figures 2f and 2g and Column 3 Lines 27 to 37)
- forming a gate dielectric 14 on said pillar and a word line 15,20 on at least three sidewalls of said pillar
- ➤ forming a source/drain region 16 on said pillar and a bit line 17,22 connected to said source/drain region
- > using a masking layer 8 which overlap the capacitor
- > said word line 20 (Figure 4) formed intersecting with other pillars adjacent to the semiconductor pillar

#### Claim Rejections - 35 USC § 103

- 4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 5. Claims 39 to 42, 44, 45, 50 and 51 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kim et al. and Hisamoto et al. (IEDM 91).

Kim et al. show most aspects of the instant invention (Paragraph 3) except for using the word line as a mask in forming the device and the top of the word line is lower than the top of the pillar. Hisamoto et al. teach (e.g. Figure 1) to use the word line as

a mask and to have the top of the word line lower than the top of a pillar to reduce noise due to minority carriers (see last paragraph). It would have been obvious to a person of ordinary skill in the art at the time of invention to use the word line as a mask and to have the top of the word line is lower than the top of the pillar as taught by Hisamoto et al. in the process of Kim et al. to reduce noise due to minority carriers.

### Response to Arguments

6. Applicant's arguments filed 6/22/2006 have been fully considered but they are not persuasive. In reference to the word line formed on the sidewalls of the pillar, the word lines of Kim et al. (20 in Figure 4 and 15 in Figures 2 and 3) are formed on the sidewalls of the semiconductor pillar. In reference to the pillar in Kim et al., it is formed form the silicon substrate 1 as shown in Figure 2b. In view of these reasons and those set forth in the present office action, the rejections of the stated claims stand.

#### Conclusion

7. **THIS ACTION IS MADE FINAL.** Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

- 8. Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <a href="http://pair-direct.uspto.gov">http://pair-direct.uspto.gov</a>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).
- 9. Papers related to this application may be submitted directly to Art Unit 2814 by facsimile transmission. The faxing of such papers must conform with the notice published in the Official Gazette, 1096 OG 30 (15 November 1989). The Art Unit 2814 Fax Center number is (571) 273-8300. The Art Unit 2814 Fax Center is to be used only for papers related to Art Unit 2814 applications.
- 10. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Howard Weiss at (571) 272-1720 and between the hours of 7:00 AM to 3:00 PM (Eastern Standard Time) Monday through Friday or by e-mail via <a href="mailto:Howard.Weiss@uspto.gov">Howard.Weiss@uspto.gov</a>. If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Wael Fahmy, can be reached on (571) 272-1705.

# 11. The following list is the Examiner's field of search for the present Office Action:

Field of Search	Date
U.S. Class / Subclass(es): 257/243	thru 12/12/06
Other Documentation: none	
Electronic Database(s): EAST	thru 12/12/06

HW/hw 12 December 2006 Howard Weiss Primary Examiner Art Unit 2814